



Swedish Mauser Rifle Disassembly & Reassembly

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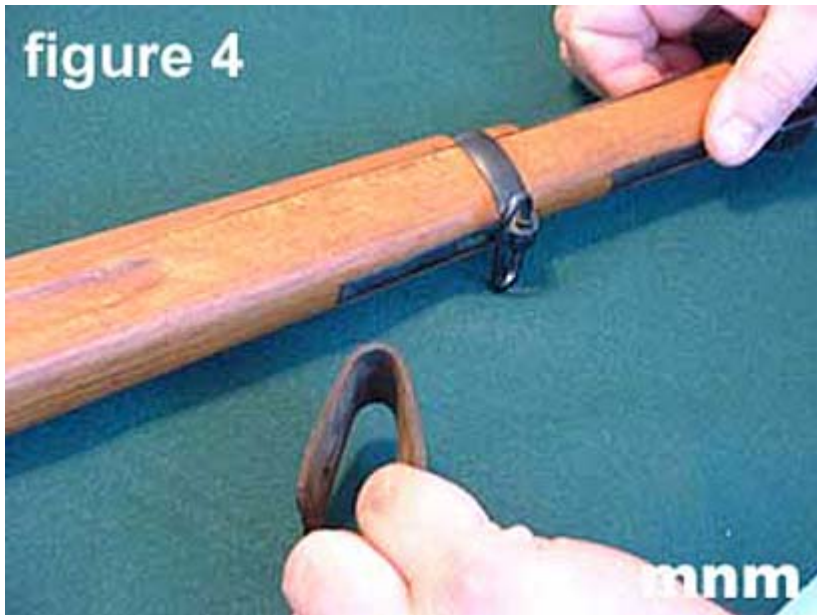
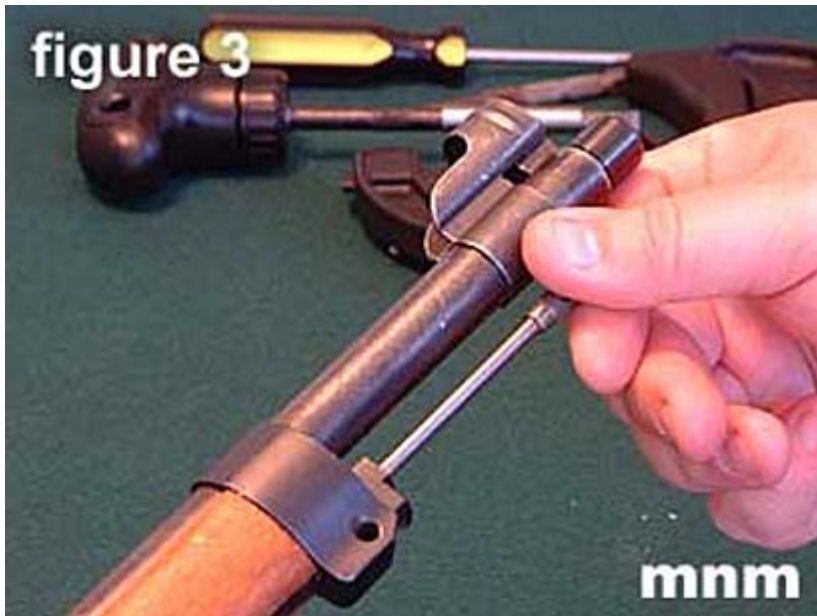


1) Make sure the rifle is pointed in a safe direction and is unloaded.



2) Swing the thumb piece of the bolt stop outward and remove the bolt.

3) Unscrew and remove the cleaning rod.



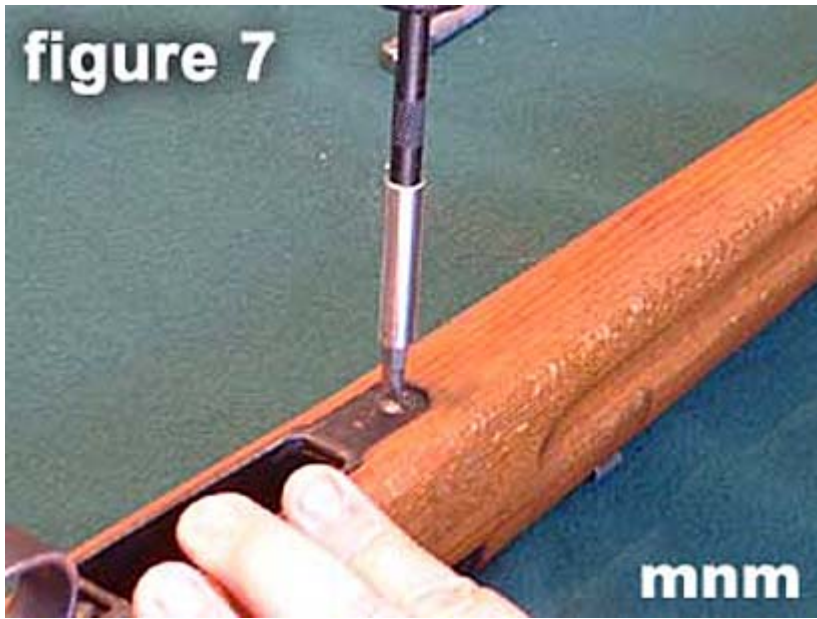
4) Remove the sling.

5) Depress the floor plate catch.



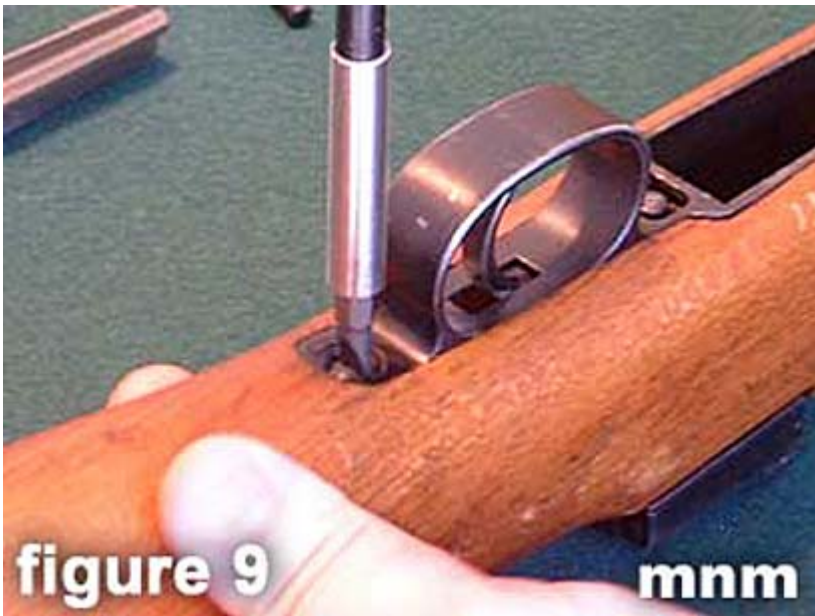
6) Slide the floor plate to rear and remove.

7) Unscrew the guard front screw.



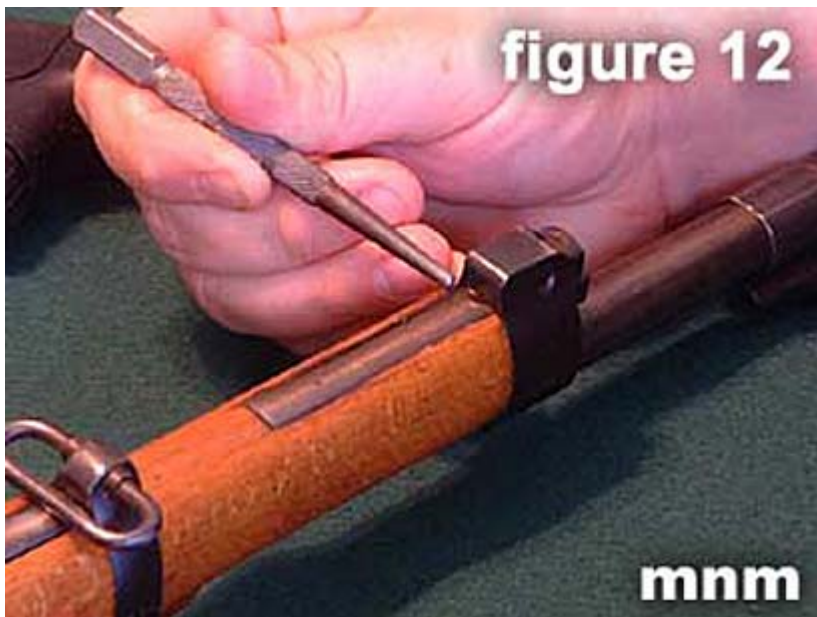
8) Remove the guard front screw.

9) Unscrew the guard rear screw.



10) Remove the guard rear screw.

11) Remove the guard and set aside.



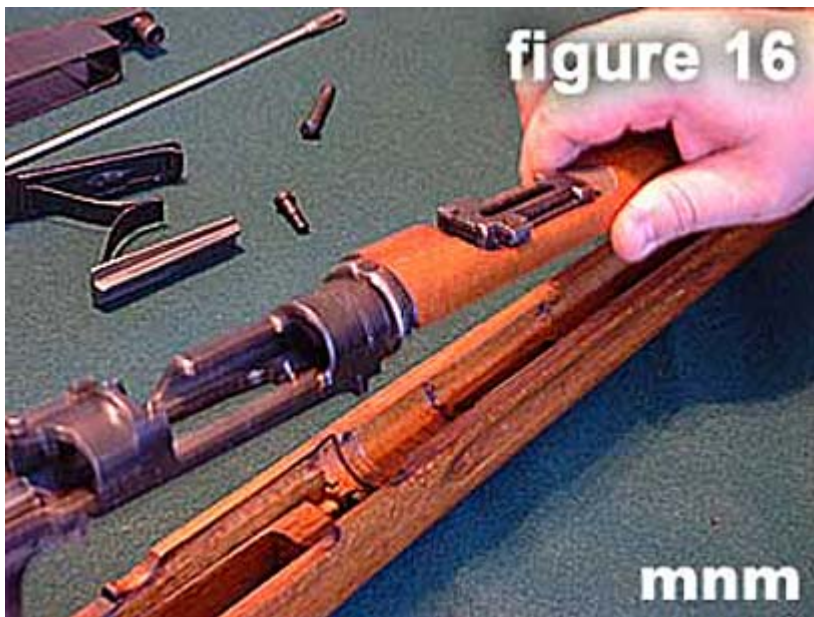
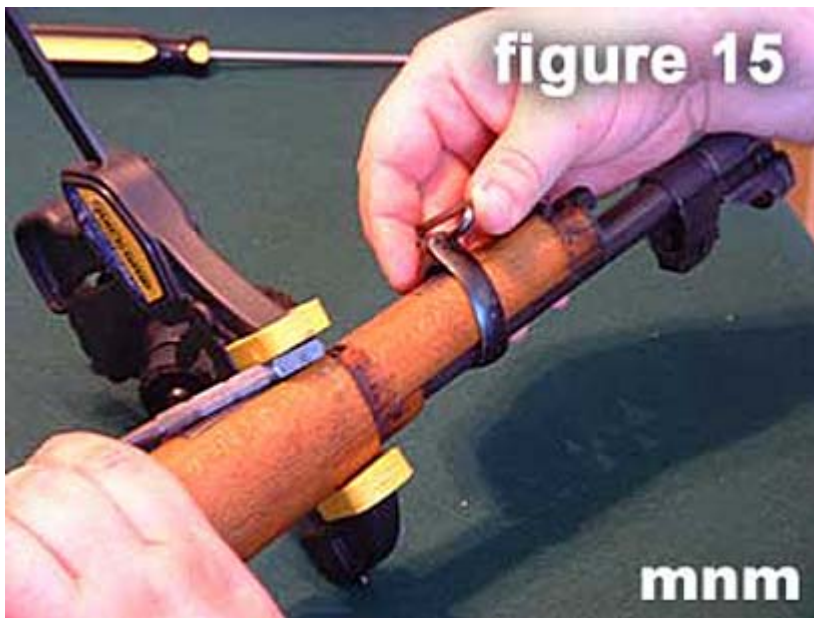
12) The front and rear bands are held in place by band springs (as shown in figure 12). Depress the forward band spring.

13) Slide the upper band forward.



14) A trick for easily depressing the rear (or front) band spring is to take a small square object (*like the handle of a punch as shown in figure 14*) and use a clamp to press it down on the band spring.

15) Slide lower band forward while the band spring remains depressed by the clamp.



16) Remove the barrel and receiver assembly from the stock.

17) After lifting the rear sight (as shown in figure 17), lift the handguard from the front and slightly pull it forward so it slides out of the handguard ring.



18) Turn the handguard (as shown in figure 18) and then remove and set aside.

19) Figure 19 shows the disassembled rifle.



Reassembly Instructions



20) Turn the handguard (as shown in figure 20) and then slide over raised rear sight.

21) Slide the handguard into the handguard ring.



22) Lower the rear sight.

23) Place barrel and receiver assembly back into the rifle stock.

figure 23



figure 24



24) Replace the guard.

25) Install the guard front screw.



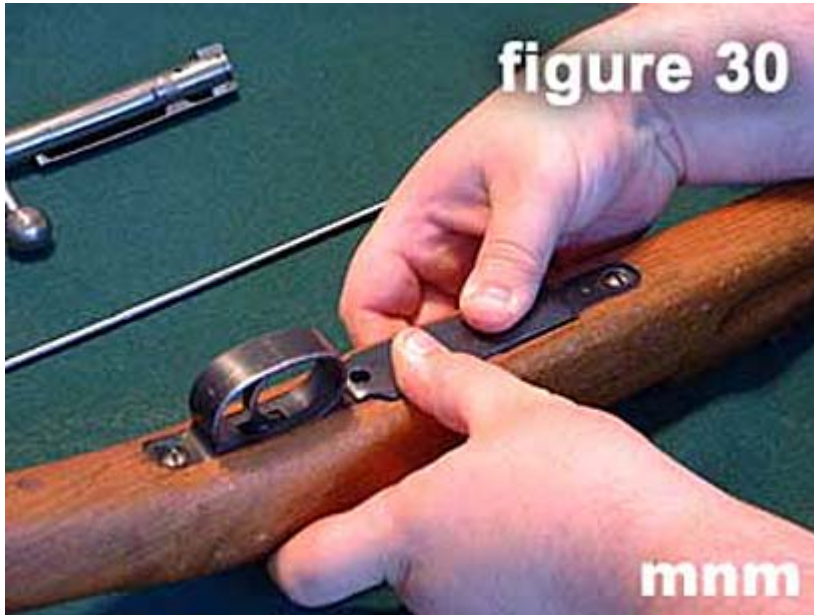
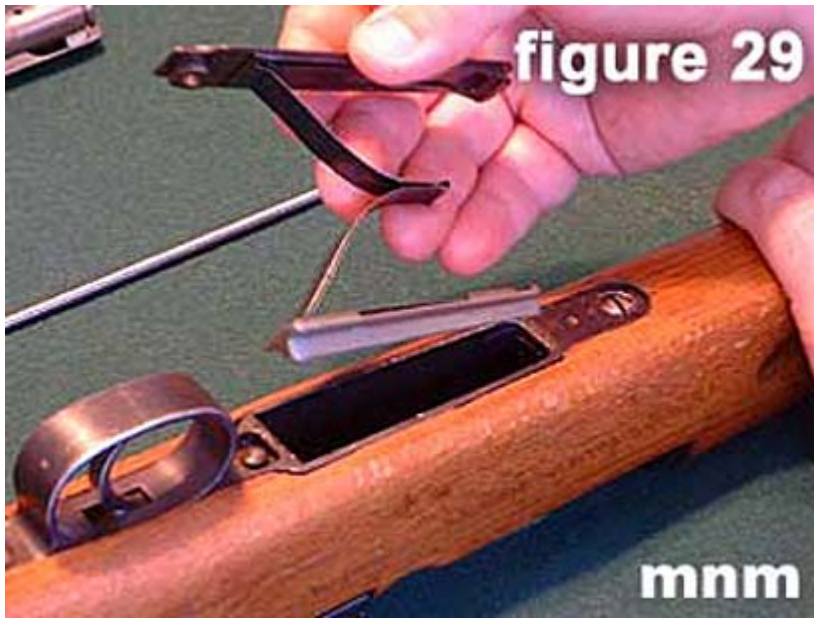
26) Install the guard rear screw.

27) Tighten guard front screw.



28) Tighten guard rear screw.

29) Place floor plate catch, magazine follower, and spring back into magazine well (as show in figure 29).



30) Snap floor plate catch in place.

31) Using the same clamp method - depress the rear band spring and slide the lower band back into place.



32) Depress forward band spring and slide the upper band back until the band spring catches it.

33) Install the cleaning rod.



34) Replace the sling.

35) Return bolt to receiver.



36) Figure 36 shows the reassembled rifle.

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